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RBE703A94-1130-01-23

Job Sheet 197479



Part No: RBE703A94-1130-01-23

Job Qty: 14 pcs

Part Name: Deflection Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	14 pcs	9/2/19		0.00	14.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	14 pcs	9/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	14 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	14 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

Part Op 110 - (Small Fab) 1-Assemble as per DWG, Sheet 9. 2-Apply Loctite to mating surfaces of item -33 and -27 -Loctite 263
 Descriptions: B _____ Exp.; _____ ***Item -33 should not protrude past the surface of item -27***
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A214	Pan Head Machine Screw M4 x 0.7mm x 12mm	28 Ea (2 ea)	110-Small Fab - 1	5172720
91595A155	Dowel Pin 4mm x 12mm	28 Ea (2 ea)	110-Small Fab - 1	091269
98296A882	Slotted Spring Pin Ø1/8" X 7/8"	14 Ea (1 ea)	110-Small Fab - 1	F7138414-34
98338A022	Cotter Pin Ø3/64" X 1/2"	28 Ea (2 ea)	110-Small Fab - 1	172680
RBE703A94-1130-01-25	Tab Adjuster Handle	14 pcs (1 ea)	110-Small Fab - 1	184625x13
RBE703A94-1130-01-27	Tab Adjuster Body	14 pcs (1 ea)	110-Small Fab - 1	187698 189898 184867x6
RBE703A94-1130-01-29	Tab Adjuster Clamp	14 pcs (1 ea)	110-Small Fab - 1	187698
RBE703A94-1130-01-31	Tab Adjuster Gauge Plate	14 pcs (1 ea)	110-Small Fab - 1	202706x6 114/2 0765
RBE703A94-1130-01-33	Adjuster	28 pcs (2 ea)	110-Small Fab - 1	143609x3 051x10
6NF45/A	Knurled Nut	28 Ea (2 ea)	110-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	6NF45/A	28	12	0
	90353A214	28	81	0
	91595A155	28	33	0
	98296A882	14	195	0
	98338A022	28	83	0
	RBE703A94-1130-01-25	14	13	0
	RBE703A94-1130-01-27	14	13	0
	RBE703A94-1130-01-29	14	14	0
	RBE703A94-1130-01-31	14	14	0
	RBE703A94-1130-01-33	28	19	0
Part Specifications				
Specifications could not be found.				

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